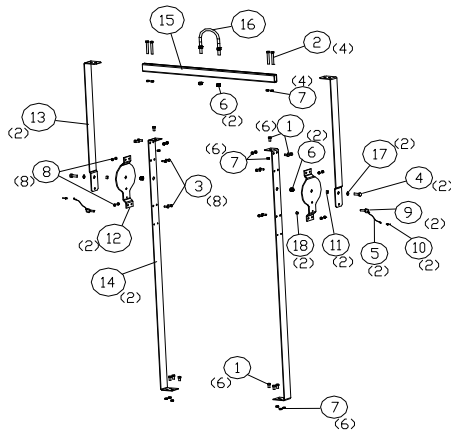


INSTRUCTIONS HIGH RISE LIFT INSTALLATION

INTRODUCTION

Satellite portable restrooms and accessories must be assembled according to approved assembly procedures. Variations in assembly could adversely affect product life and warranty.

HARDWARE:



ITEM #	PART #	QTY	DESCRIPTION
18	11315	2	WASHER, 3/16 RIVET STNLS
17	16427	2	WASHER, 1/2 FLAT
16	20915	1	U-BOLT, HIGH RISE LIFT
15	20911	1	TUBE, HIGH RISE CROSS LIFT
14	20913	2	STRAP, HIGH RISE LIFT SIDE
13	20912	2	STRAP, HIGH RISE PIVOT
12	20914	2	STANDOFF, HIGH RISE LIFT
11	20918	2	SPACER, HIGH RISE .5 ID X 3/8
10	11027	2	RIVET, #66 ALUM
9	20818	2	RING PIN, 3/8 X 1in STNLS
8	13131	8	NUT, 5/16 NYLOC
7	12333	16	NUT, 3/8 NC NYLOC
6	18130	4	NUT, 1/2-13 NC NYLOC
5	20934	2	CABLE, RING PIN NYLON U-LOCK
4	10088	2	BOLT, 1/2-13 X 1-1/4 GR8 PLTD
3	12149	8	BOLT, 5/16-18 X 3/4 HXHD GR5
2	10098	4	BOLT, 3/8-16 X 3 GR5 PLTD
1	19634	12	BOLT, 3/8-16 X 1 GR8 PLTD

TOOLS: *DRILL ELEC/CORDLESS, * 25/64 DRILL BIT, *1/2 SOCKET, *1/2 OPEN END WRENCH
*9/16 SOCKET, *9/16 OPEN END WRENCH, *ADJUSTABLE WRENCH

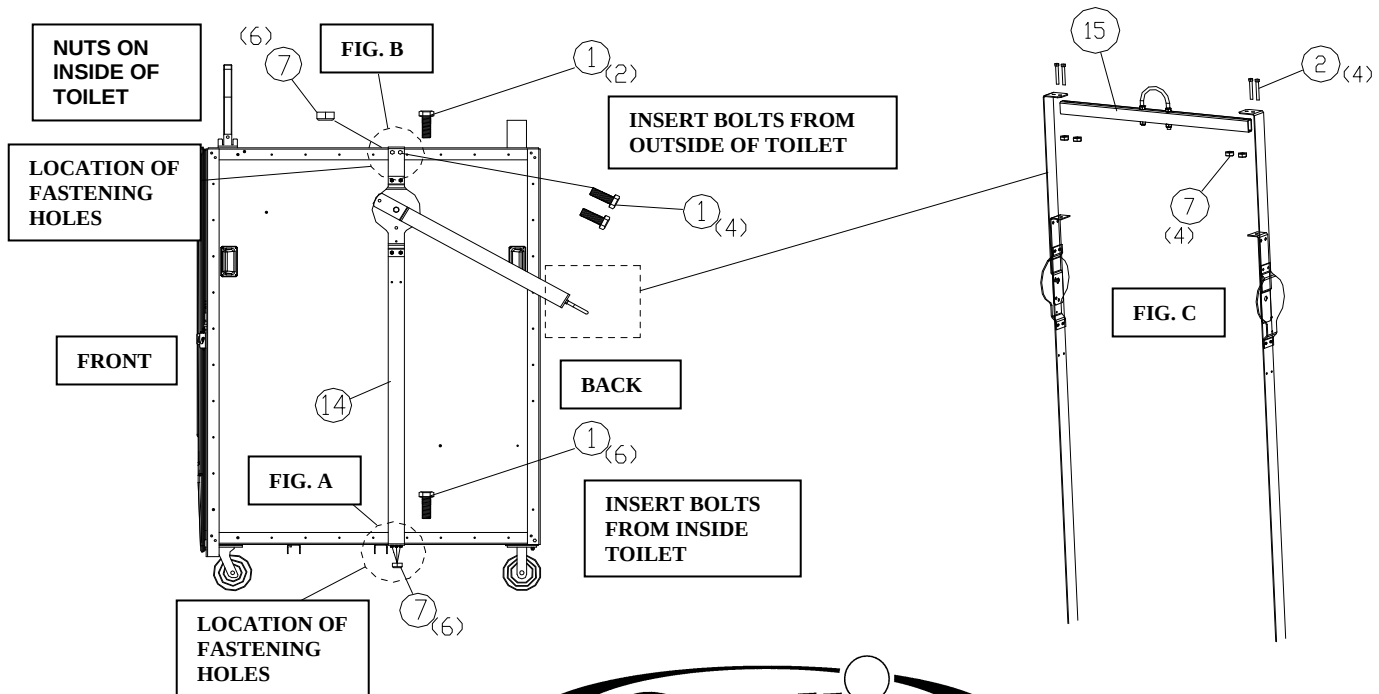
ASSEMBLY TIP: Use 25/64 drill bit to open holes if bolts don't fit.

FASTEN SIDE STRAP/PIVOT STRAP ON OUTSIDE OF UNIT.

1. Locate (3) holes in floor and align with (3) holes in strap. Insert bolts from inside through holes and fasten with nuts and tighten with 9/16 wrench. **SEE FIG. A**
2. Locate (2) holes in side horizontal angles and (2) holes in strap. Insert bolts from outside through holes and fasten with nuts and tighten with 9/16 wrench. **SEE FIG. B**
3. Locate the (1) hole on top horizontal angle and (1) hole in top of strap. Insert bolts from outside through holes and fasten with nuts and tighten with 9/16 wrench. **SEE FIG. B**
4. Repeat steps 1 thru 3 on opposite side.

FASTEN HIGH RISE CROSS LIFT TUBE

1. Fasten bolts and nuts as shown. **SEE FIG. C**



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