

INSTRUCTIONS FOR INSTALLATION OF SPINFIX REPAIR PLUG

TOOLS:

25384 Tool- Driver for Spinfix Plug (used with 25398 Tool- Die Grinder Angle Air)



25398 Tool- Die Grinder Angle Air (used with 25384 Tool- Driver for Spinfix Plug)



25399 Tool- Oscillating Electric (with saw blade used to trim Spinfix plug flush with surface installed in)



Optional Tool- Propane torch (used to heat plug once installed & trimmed to help blend in with surface installed if desired)



25385 Spinfix plug Dark grey



Spinfix Plug color options

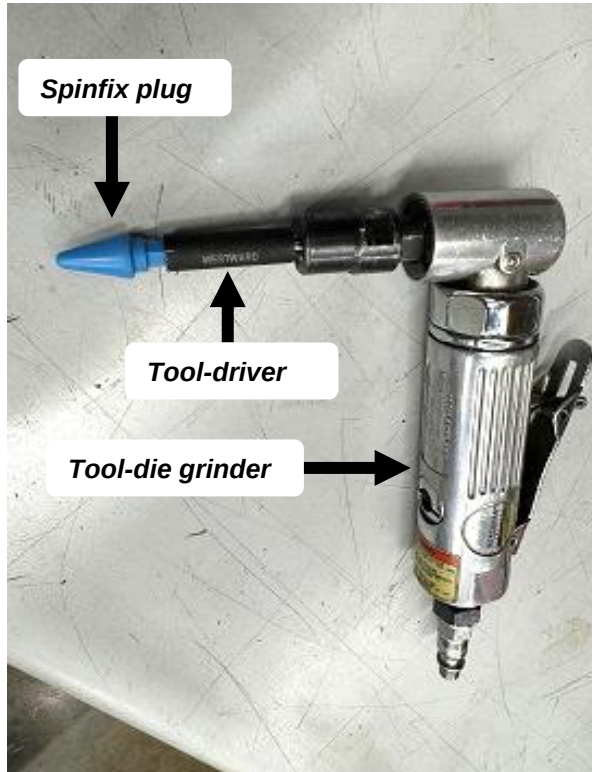
25385	Plug- SpinFix Repair 20ea Dgry
25386	Plug- SpinFix Repair 20ea Rblu
25387	Plug- SpinFix Repair 20ea Sand
25388	Plug- SpinFix Repair 20ea Frst
25389	Plug- SpinFix Repair 20ea Dblu
25390	Plug- SpinFix Repair 20ea Aqua
25391	Plug- SpinFix Repair 20ea Brwn
25555	Plug- SpinFix Repair 20ea Lgry
25556	Plug- SpinFix Repair 20ea Tred
25557	Plug- SpinFix Repair 20ea Orng
25558	Plug- SpinFix Repair 20ea Yell
25559	Plug- SpinFix Repair 20ea Prpl
25560	Plug- SpinFix Repair 20ea Pink

***NOTE: SPINFIX PLUG RECOMMENDED USE IN ROUND HOLE SIZES 3/16” TO 3/8” in products molded of High Density Polyethylene Plastic**

INSTRUCTIONS FOR INSTALLATION OF SPINFIX REPAIR PLUG

1) Install 25384 Tool- Driver for Spinfix Plug in 25398 Tool- Die Grinder Angle Air. Then insert Spinfix Plug (hex end) in driver socket, maybe a snug fit & require some force to insert Spinfix Plug in Tool- Driver (tight fit of Spinfix Plug into Tool- Driver is necessary).

2) [**Tip:** may want to try installing a few Spinfix Plugs in an older restroom or product that is seldom used to get a feel for installation procedure] With air hose attached Press throttle lever of 25398 Tool- Die Grinder completely so it is at maximum RPM's. Insert cone end of Spinfix Plug in hole with light pressure. *If it is larger hole will need to insert Spinfix Plug (cone end) almost completely in hole then hold that position & run 25398 Tool- Die Grinder Angle Air for 4 to 7 second or to point can see Spinfix Plug melting around the outside edge of hole. Then allow 7 second period to cool before pulling Tool- Driver from plug. *If it is a smaller hole will need to insert Spinfix Plug (cone end) about half-way in hole then hold that position & run 25398 Tool- Die Grinder Angle Air for 4 to 7 seconds or to point can see Spinfix Plug melting around the outside edge of hole. Then allow 7 second period to cool before pulling Tool- Driver from plug.



INSTRUCTIONS FOR INSTALLATION OF SPINFIX REPAIR PLUG

3) Use **25399 Tool- Oscillating Electric** with saw blade used to trim Spinfix Plug flush with surface it is installed in. Trim both outside & inside surface if install in single wall part or only outside surface if installed double wall product. Start by trimming Spinfix Plug just above surface installed in & carefully trim down until it is flush with surface. May notice a white tint to Spinfix Plug or surface installed left from Tool- Oscillating Electric saw blade. Recommend using Propane torch & lightly heat area (**Careful not of Over-heat area**) until the white tint is gone.

